



Component Recognized  
 File E 13288

**CU**

PART NUMBER	COLOR	FEEDTHROUGH		POKE-IN	
		Wire Size (AWG)	Strip Length	Wire Size (AWG)	Strip Length
1811027-1	Brown	12 Solid-Stranded	None●	18 Solid	8.74-10.31 mm [.344-.406 in.]
1811027-2	Blue	18 Solid			

●Wire placed in IDC (Insulation Displacement Connector) slot.

1. The feedthrough wire is set in place.

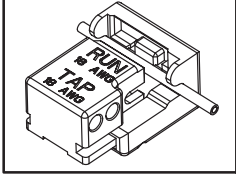


Figure 1

3. Strip one or two 18 AWG solid poke-in wires.

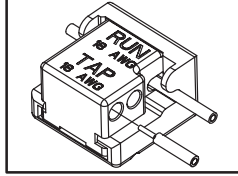


Figure 3

2. The splice is closed by hand or aided by pliers. The feedthrough wire is properly forced into the IDC slot.

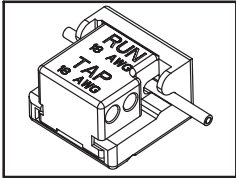


Figure 2

4. Insert poke-in wire(s) until a second resistance is encountered. The exposed copper wire should be completely within the connector. A slight tug will confirm the wire has been properly captured.

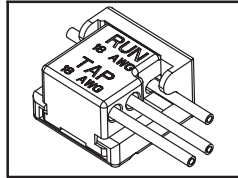


Figure 4



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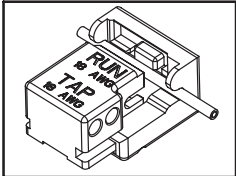


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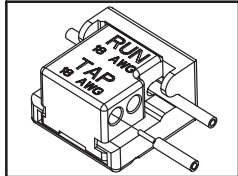


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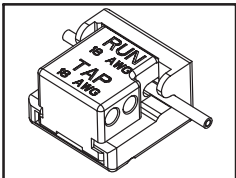


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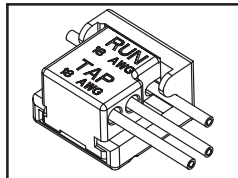


Figure 4



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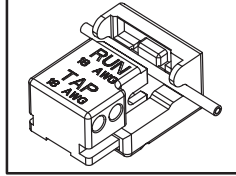


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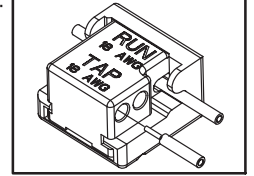


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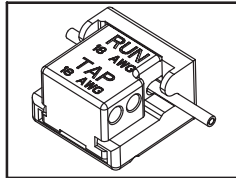


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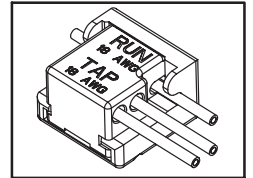


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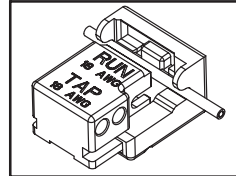


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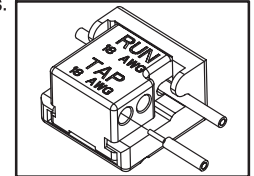


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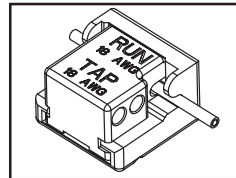


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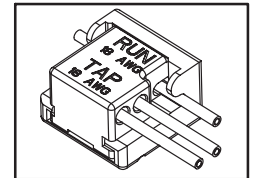


Figure 4