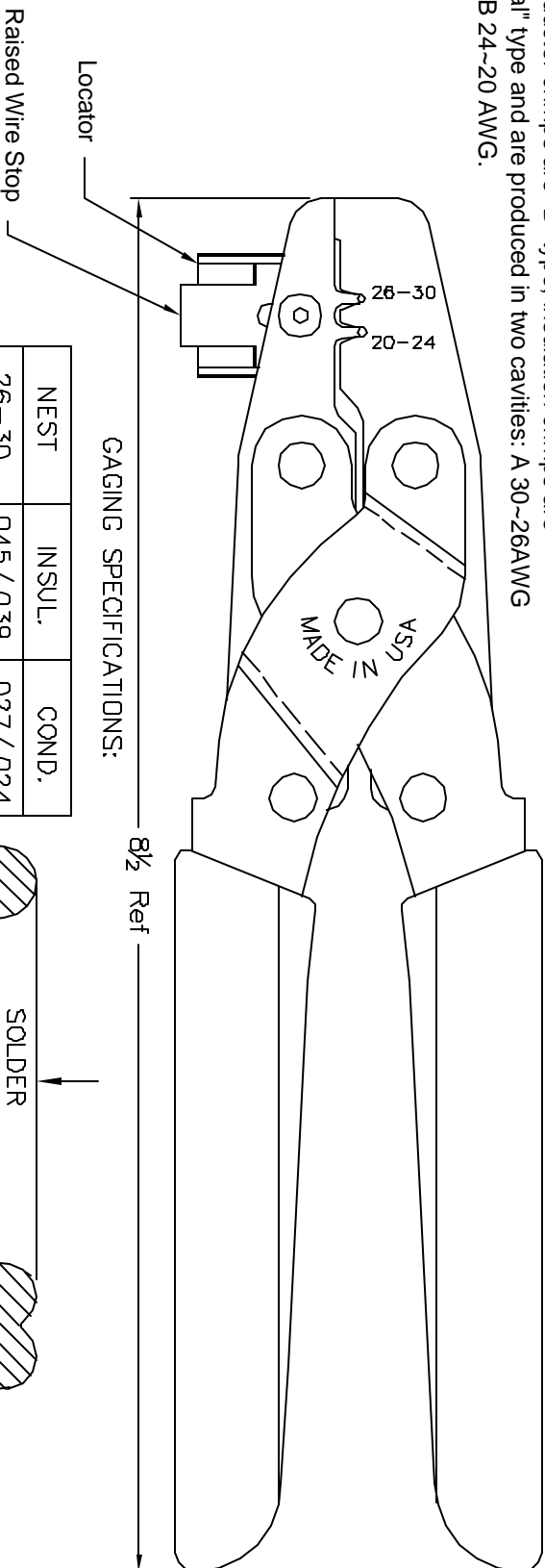


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NOTES:

- Heat treated jaws
- Black oxide tool assembly
- Parallel Action handles
- Jaw misalignment not to exceed .012 when measured at extreme end of jaws
- Orange textured plastisol grips
- Conductor crimps are "B" type, insulation crimps are "Oval" type and are produced in two cavities: A 30--26AWG and B 24--20 AWG.

REVISONS		DOC. NO.	SPC-F005	Effective	12/21/98	DCP No.	480	
DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
	A	RELEASED					JL	10/23/92
1322	B	Redrawn & Updated	JWM	3/21/02	JC	3/27/02	JC	3/27/02



GAGING SPECIFICATIONS:

NEST	INSUL.	COND.
26-30	.045/.039	.027/.024
20-24	.051/MAX.	.036/MAX.

CHECK TOOL USING WIRE SOLDER

To check tool, insert solid wire solder into cavity nest and crimp to get impressions of shapes shown above. Remove, and measure each shape according to the low and high limits listed in the gaging specification chart.

DISCLAIMER
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SOME CONDITIONS OF USE ARE NOT INTENDED FOR USE AND ASSURE ALL RISK AND LIABILITY WHEREAS IN CONNECTION THEREWITH.



SPC TECHNOLOGY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.	DRAWN BY: JAP	DATE: 10/12/92	DRAWING TITLE: Crimp Tool, D-Sub Miniature Pin & Socket Open Barrel	
	CHECKED BY: JOHN COLE	DATE: 10/15/92	SIZE: A	DWG. NO.: CT-200-DC-01
	APPROVED BY: J Liszka	DATE:	SCALE: NTS	ELECTRONIC FILE: 90N3314.dwg
			U.O.M.: INCHES [mm]	REV: B
			SHEET: 1	DF 1